Product Information

Electronics

Wellco Silicone & RnD Co.



WELL 2540-30 RTV Coating

Features & Benefits

- Good flowability
- · Room temperature cure
- · No added solvents
- · No mixing required
- Faster in-line processing with optional heat acceleration
- Able to flow, fill or self-leveling after dispending
- Good workability better than DC3140

One-part, translucent adhesive or coating with good flowability, good flame resistance.

Applications

- Protection of corrosion-sensitive components.
- protection of rigid and flexible circuit boards.
- Improved pin/solder joint coverage
- Thin-section encpsulation
- Pin sealing

Typical Properties

Composition

- One part
- · Neutral alkoxy cure system
- Polydimethylsiloxane adhesive

Technical Srevice

- Viscosity can be adjusted by customer's request
- TFT can be adjusted by customer's request
- Possible transfer of production method.

Property	Unit	Result	Test Method
One or Two-part	-	One	
		Clear to slightly	
Color	-	hazy	
		viscous liquid	
Viscosity(25°C)	mPa.s	35000	KS A 0531:2016
Specific Garvity(Cured)	-	1.03	KS M ISO 2811-1:2012
NVC(Non Volatile Content)	%	96.1	KS M ISO 3251 : 2011
Tack-Free Time at 25°C	minutes	35	
Tensile Strength	Мра	2.5	ASTM D412-16(DieC)
Elongation	%	300	ASTM D412-16(DieC)
Durometer Shore A	-	30	ASTM D2240-15
Dielectric Strength	kV/mm	16	ASTM D149
Volume Resistivity	ohm*CM	2.1X10(14)	ASTM D257-14

^{*} The above data are based on KTR¹⁾ and Koptri²⁾'s Test Report.

Contact Point

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¹⁾ KOREA TESTING &RESEARCH INSTITUTE(Internationally accredited testing.certification institute)

²⁾ Korea Polymer Testing & Research Institute